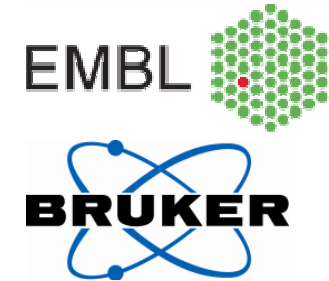


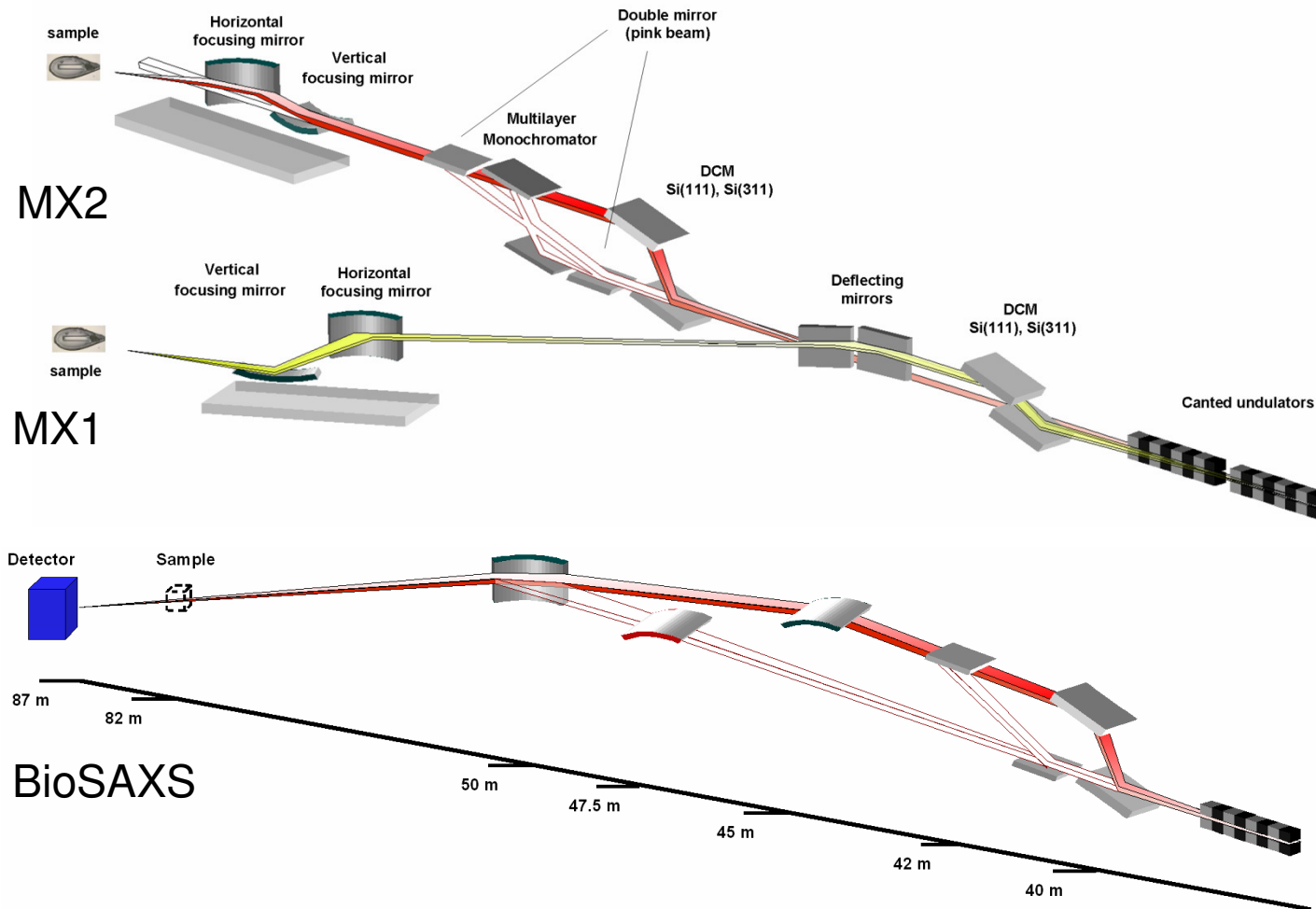
F. Siewert, J. Buchheim, T. Höft  
S. Fiedler, G. Bourenkov  
R. Signorato

(HZB / BESSY-II)  
(EMBL-Hamburg)  
(Bruker ASC)



## Characterization and optimization of adaptive bimorph-mirrors by use of the BESSY-NOM

# Layout of EMBL @ PETRA-III beamlines



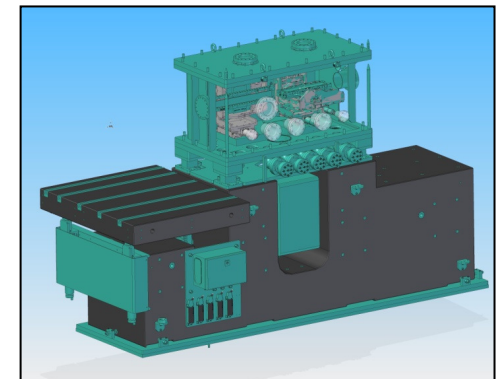
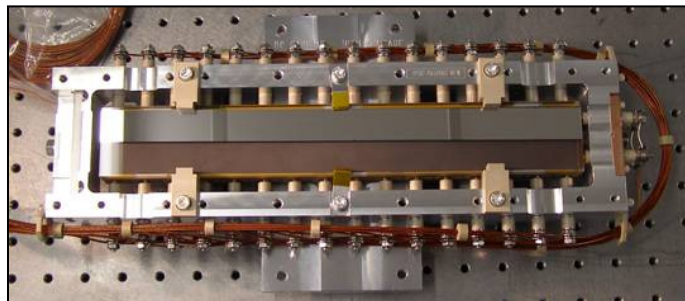
- 3 Beamlines for structural biology (two for MX, one for BioSAXS) with similar layout but with very different demagnification ratios.
- All equipped with bimorph adaptive mirrors in KB geometry.

# Design parameter for the bimorph mirrors

Parameter	BioSAXS VFM	BioSAXS HFM	MX1 VFM	MX1 HFM	MX2 VFM	MX2 HFM
Position from source [m]	45	50	53.25	52.75	59.92	60.4
Focal distance [m]	37 (+0/-5)	32 (+0/-5)	4 (+1.5/- 0.5)	4.5 (+1.5/- 0.5)	1.48 (+1.0/-0.01)	1.0 (+1.0/-0.01)
Optical surface [mm <sup>2</sup> ]	250 x 30 VFMs 400 x 30 HFMs					
Substrate	SiO <sub>2</sub>					
Coating	SiO <sub>2</sub> +Rh				SiO <sub>2</sub> +Rh+Pt	
Energy range [keV]	4-20		4-17		7-35	
Focal size [micron]	64	200	13	28	7 (1) superpolished	9
No. of electrodes	16 VFMs, 24 HFMs					
Shape	elliptical					
Roughness [Å]	<1.5					
Slope error [μrad]	<1 (w/o optimisation) , 0.5 (with optimisation)					

-Beamprofile optimisation needed in “out of focus” position

- Check of slope error at  
HZB / BESSY-II



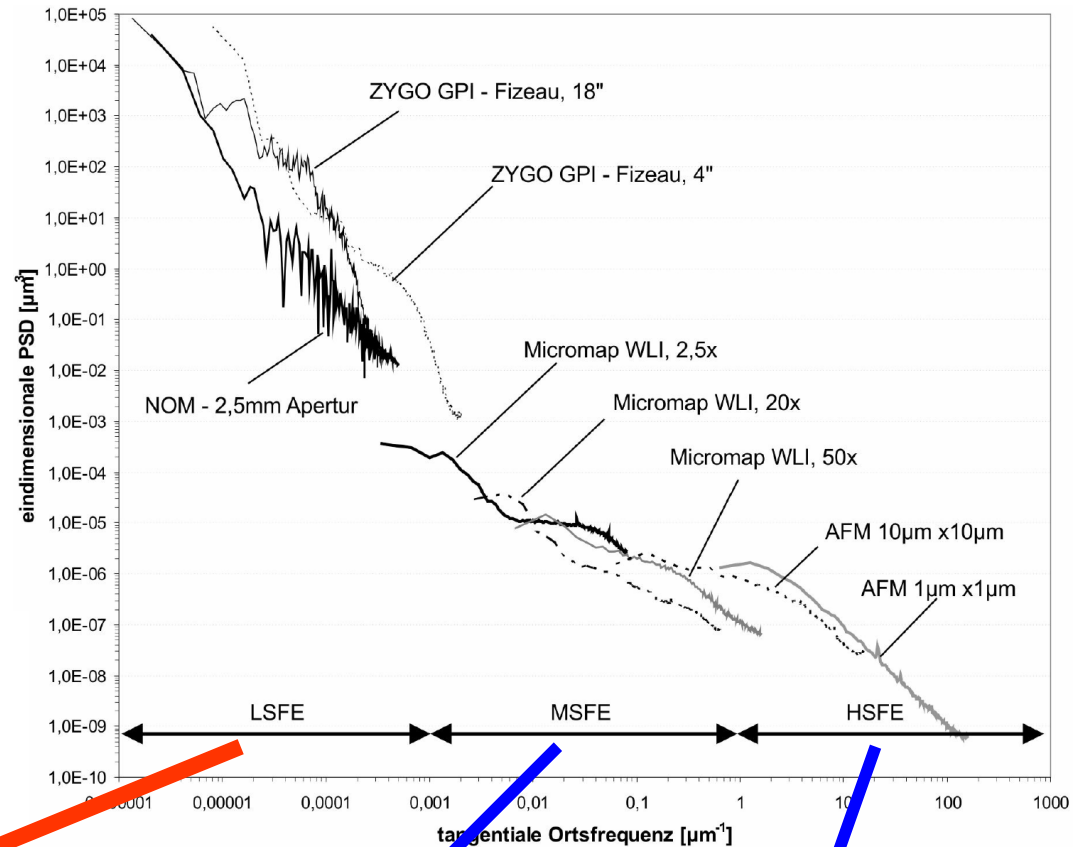
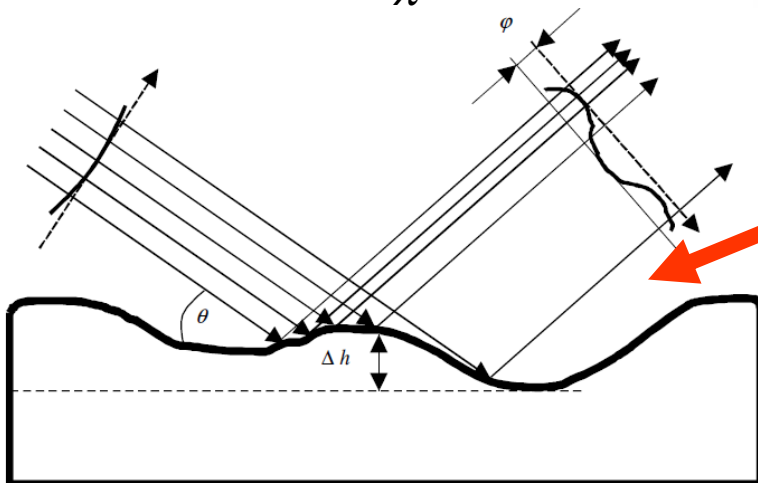
# Mirror quality and beamline performance

Slope measuring profiler are ideal tools to characterize active and adaptive optics for X-ray application

- long optics > 1m length
- flat or curved
- linking mirror electronics + NOM

wavefront distortion

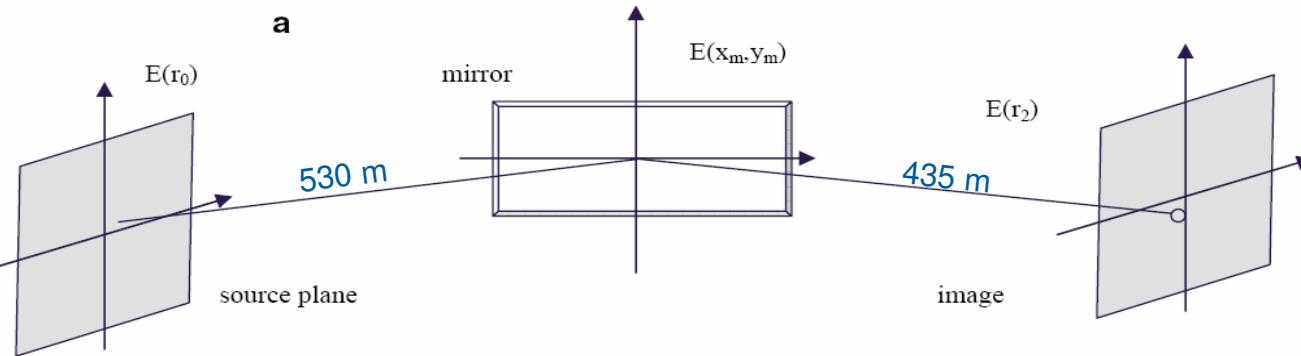
$$\varphi = \frac{2\Delta h \sin \theta}{\lambda}$$



small angle scatter

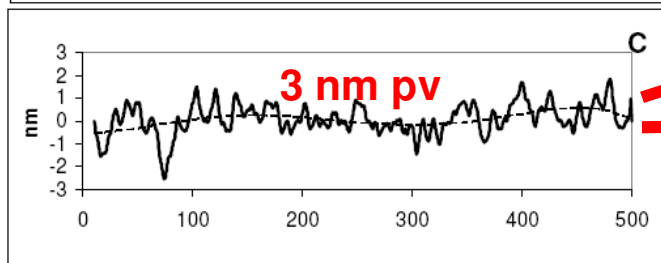
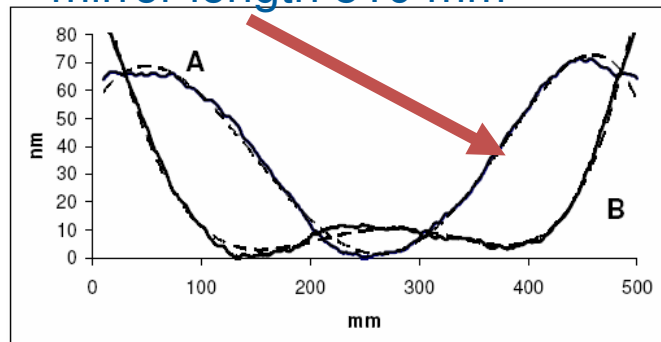
wide angle scatter

# Wavefront simulation for a plane mirror at Europ.-XFEL

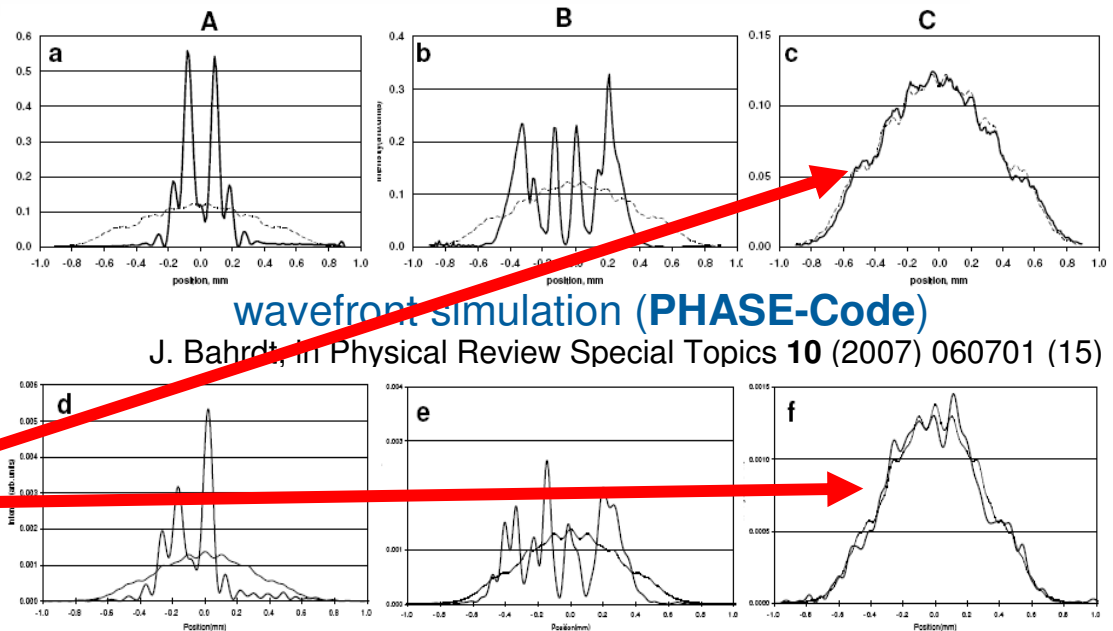


real mirror profile (NOM-data)

– mirror length 510 mm



**R = 31000 km !!!**



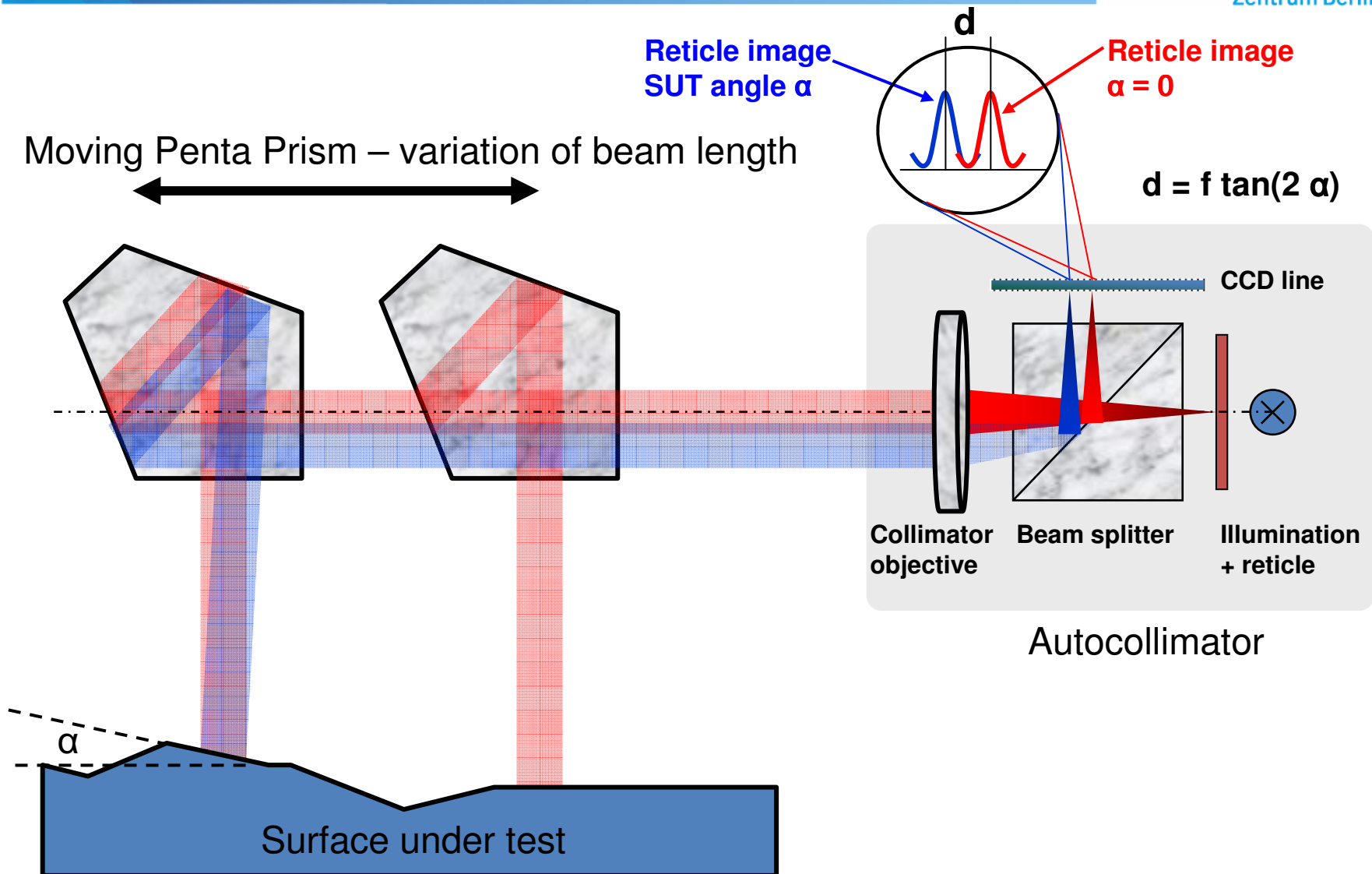
wavefront simulation (PHASE-Code)

J. Bahrdt, in Physical Review Special Topics **10** (2007) 060701 (15)

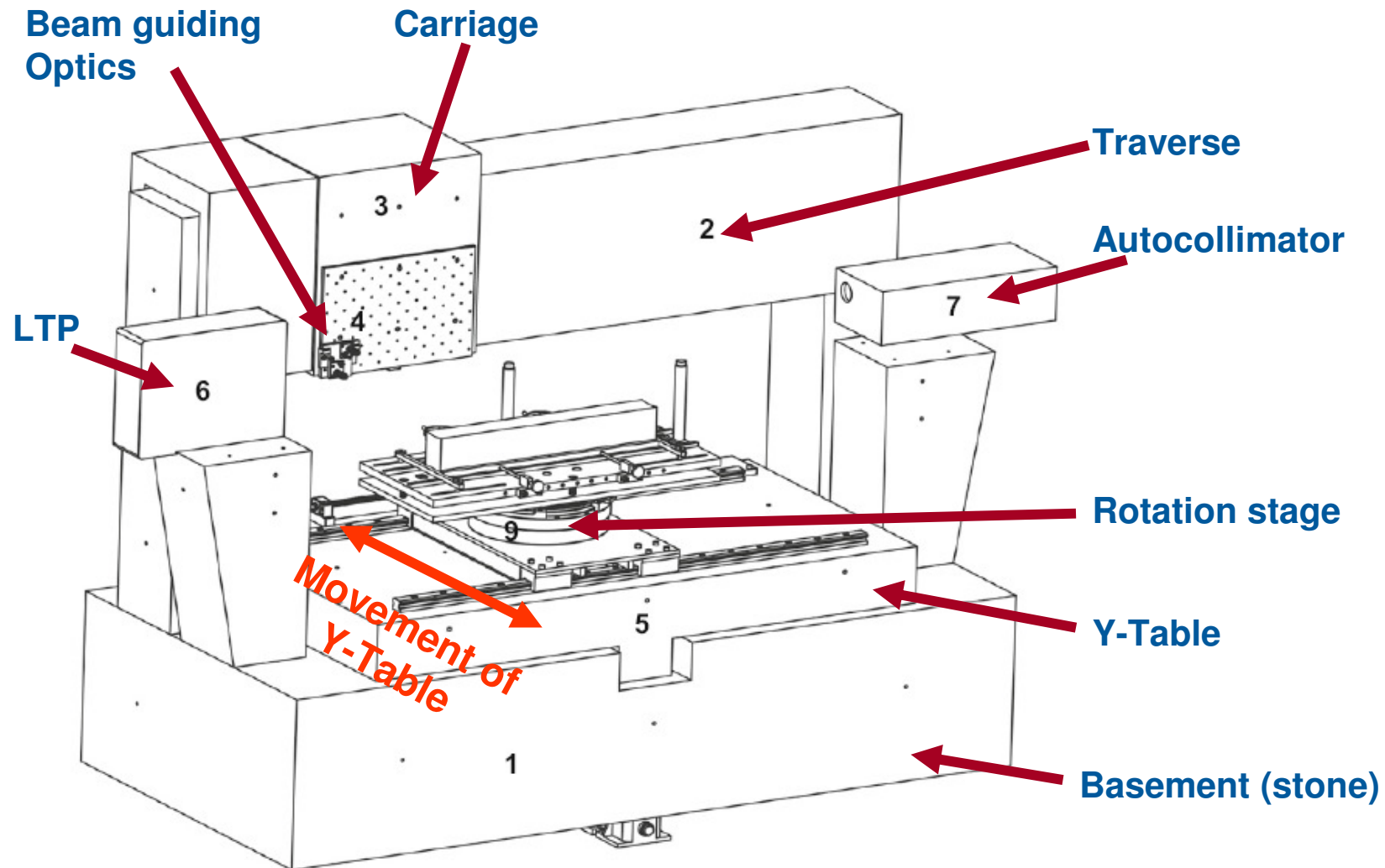
K. Yamauchi et al.: in Applied Optics **44** 6927-6934 (2005)

L. Samoylova, H. Sinn, F. Siewert, H. Mimura, K. Yamauchi, T. Tschentscher, „Requirements on Hard X-ray Grazing Incidence Optics for European XFEL: Analysis and Simulations of Wavefront Simulations“, Proc. of SPIE 2009

# How to measure Optics ? – let`s take the Slopes !



# Set-up of the NOM



F. Siewert et al.: „The Nanometer Optic Component Measuring Machine: a new Sub-nm Topography ...“ SRI 2003, AIP Conf. Proc.

## Optics set-up of the NOM

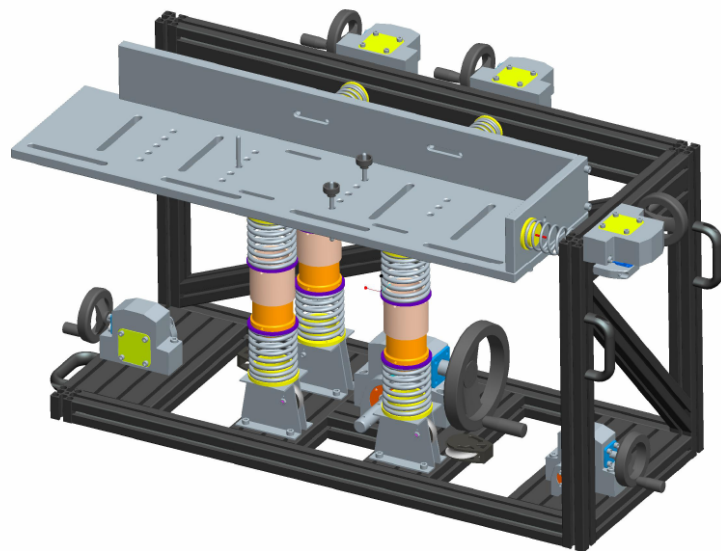


### Direct slope measurement device - no reference surface

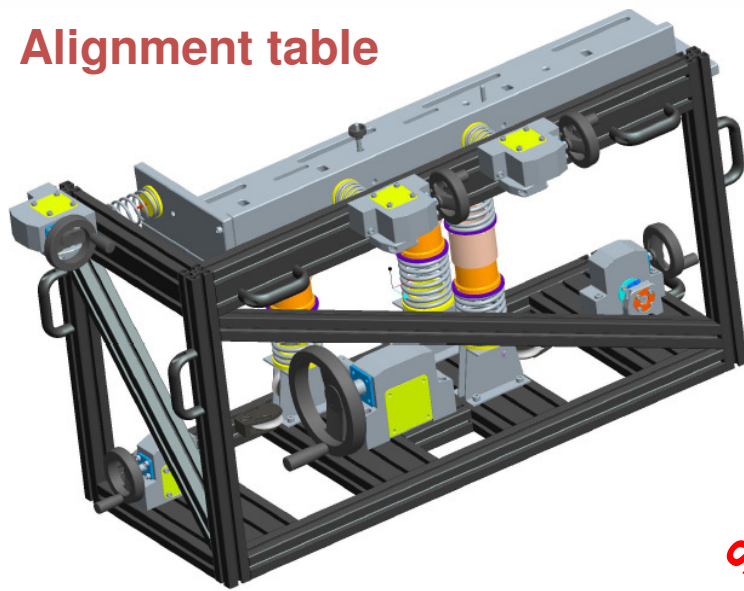
F. Siewert et al.: „The Nanometer Optic Component Measuring Machine: a new Sub-nm Topography ...“ SRI 2003, AIP Conf. Proc.



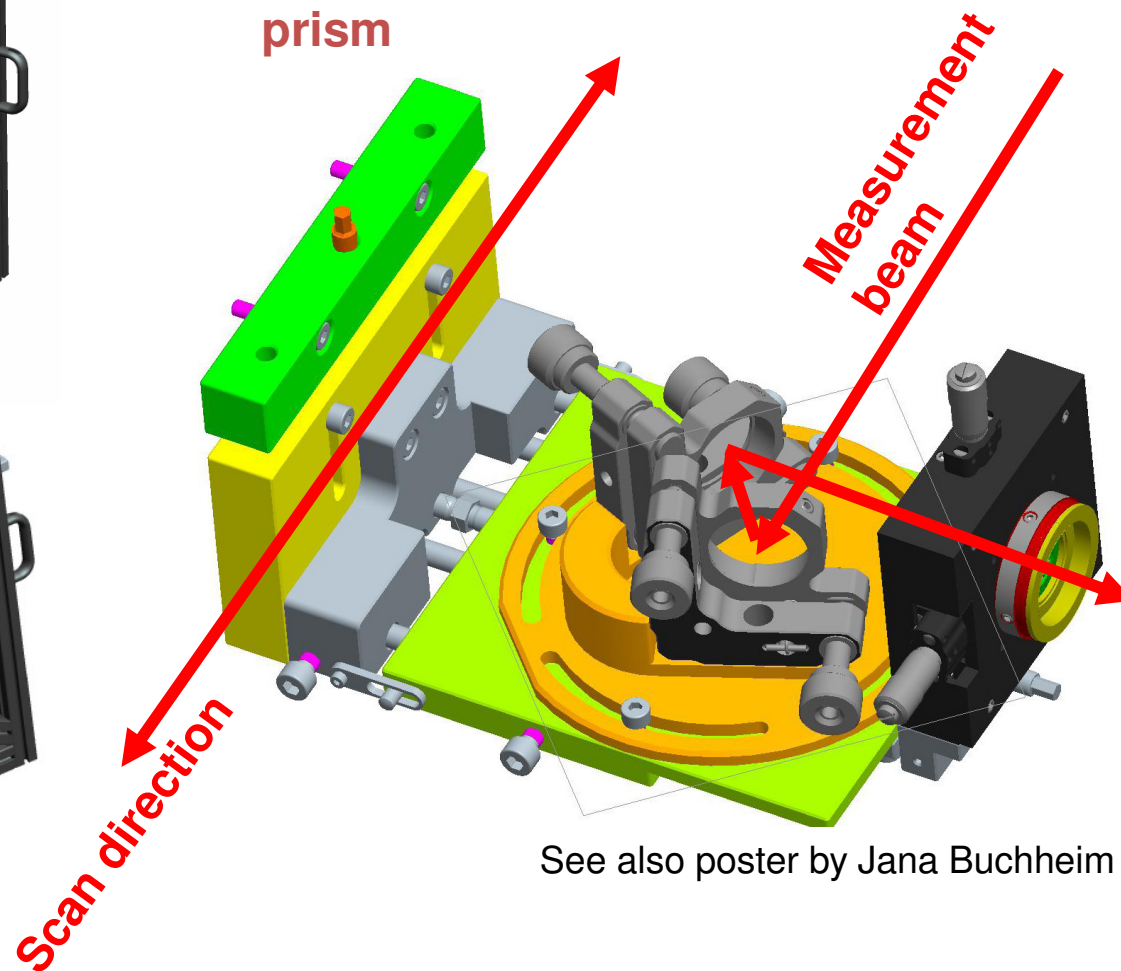
# NOM-upgrade to enable face side measurements



Alignment table



Face side mount  
of open penta  
prism

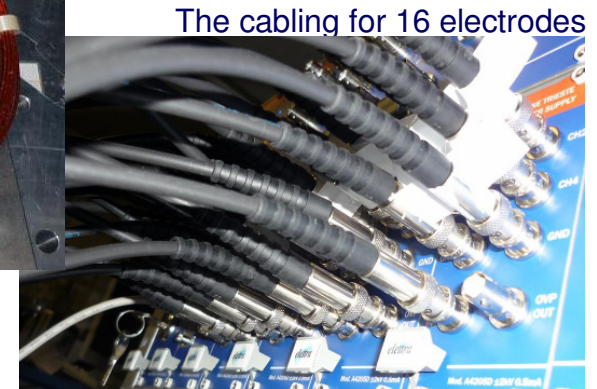


See also poster by Jana Buchheim

# Inspection and characterization of Bimorphs



Bimorph-mirror with 16 electrodes BIOSAX-VFM for EMBL-Hamburg

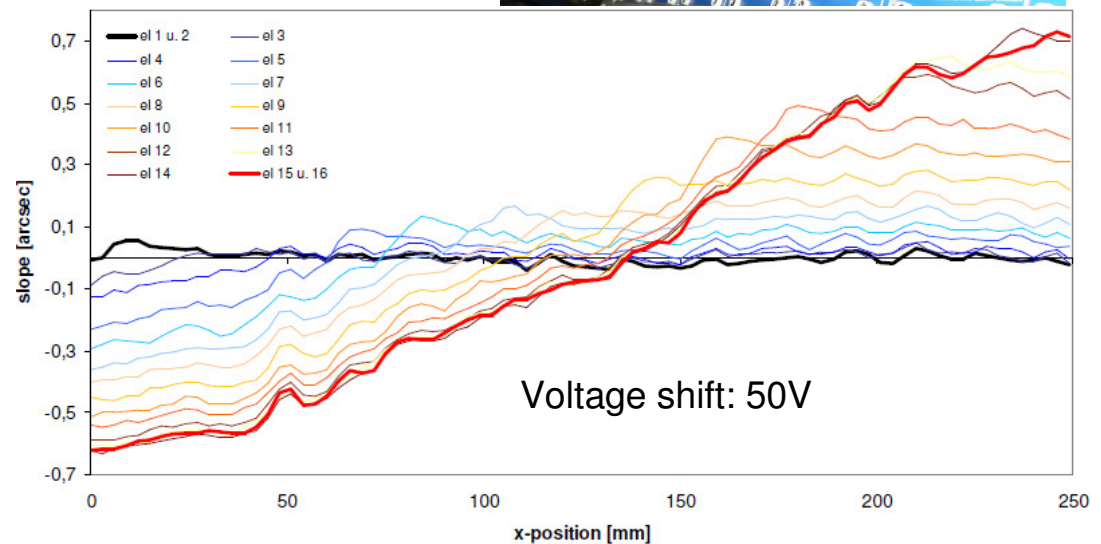


The cabling for 16 electrodes

- Each Electrode needs to be characterized individually
- It is time consuming
- **It can be very boring !**

Let's save time,  
LabVIEW based software  
for automatic  
electrode characterization

$$\begin{pmatrix} V_{E.1} \\ V_{E.2} \\ V_{E.3} \\ \vdots \\ \vdots \\ V_{E.16} \end{pmatrix} = (H^T H)^{-1} H^T \delta f_0$$



# Inspection and characterization of Bimorphs

A LabVIEW – based software for automatic characterization of bimorph electrodes

NOM-  
parameter

start voltage

voltage shift

No. of line scans / electrode

No. of electrodes

Waiting time after  
voltage setting

shift of individual electrodes

Measurements can be performed over night

# Inspection and characterization of Bimorphs

A LabVIEW – based software to enable automatic characterization of bimorph electrodes

Linescan Measurement

Options  
Mode: on the fly (f)  
start at: 100 mm  
stop at: -100 mm  
velocity: 1 mm/  
raster: 0,200 mm  
runs per channel: 1  
averages of ACT: 1  
read speed: max

Signals  
X-Position (sliding carriage): NaN mm  
Y-Position (granite table): NaN mm  
angle: NaN arcsec  
rms: NaN arcsec  
pv: NaN arcsec  
AKF 2 disabled  
start voltage: 0 1  
end voltage: 0 2  
voltage offset: 0 3  
runs: 1 4

Sav  
base path (directory)\*: E:\Profiles\Admin\Desktop\Measurement Data  
filename\*: test  
comments:  
object informations  
name\*: unknown  
objekt X-size: 0  
objekt Y-size: 0  
zero-point in X-direction: 0  
buildup informations

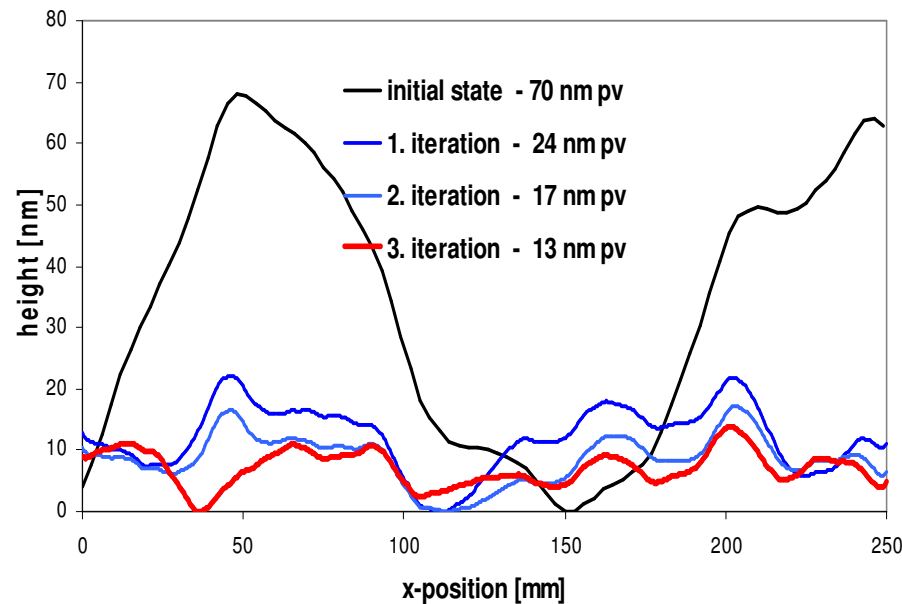
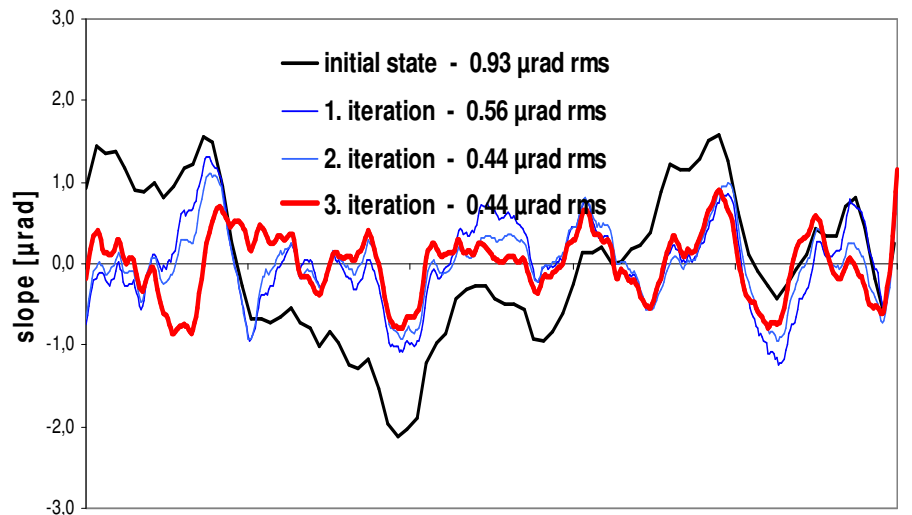
Settings  
NOM Autocollimator GoTo on the fly ELETT  
IP address: 192.168.101.149  
port: 20000  
wait: 5 min  
group: VFM  
number of channels: 16  
channel: 0  
set voltage: 0 V  
CHANNEL specific adjustments: 6  
GROUP specific adjustments: 7  
ARRAY ADJUSTMENTS: 8

get voltage of channels  
0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15  
REFRESH - GET VOLTAGES  
number of channels: 0  
set voltage of channels  
0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15  
SET ARRAY → SET VOLTAGES  
close

It is a beta-version – continuous upgrade

Communication with electronics  
Individual settings for all electrodes

# Inspection and characterization of Bimorphs



EMBL at PETRA-III

Mirror MX1-VFM – 16 Electr.

residual slope

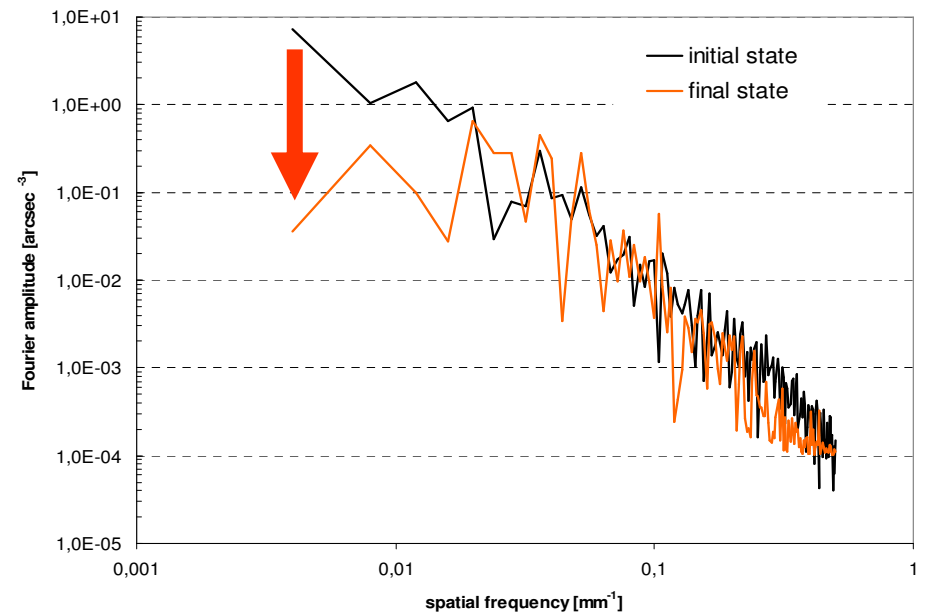
0.93  $\mu\text{rad rms}$

0.44  $\mu\text{rad rms}$

residual figure error

70 nm pv

13 nm pv



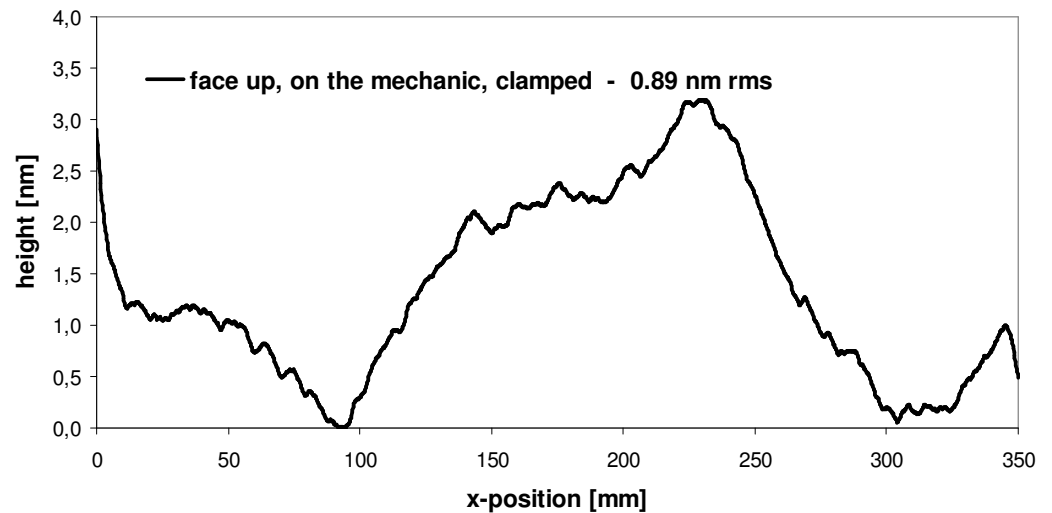
## Inspection of a super-polished mirror - an example:

# Diffraction limited focusing mirror for SLAC

Ultra-precise metrology of  
sub-nm accuracy  
enable shape preserving alignment of  
ultimate optical elements

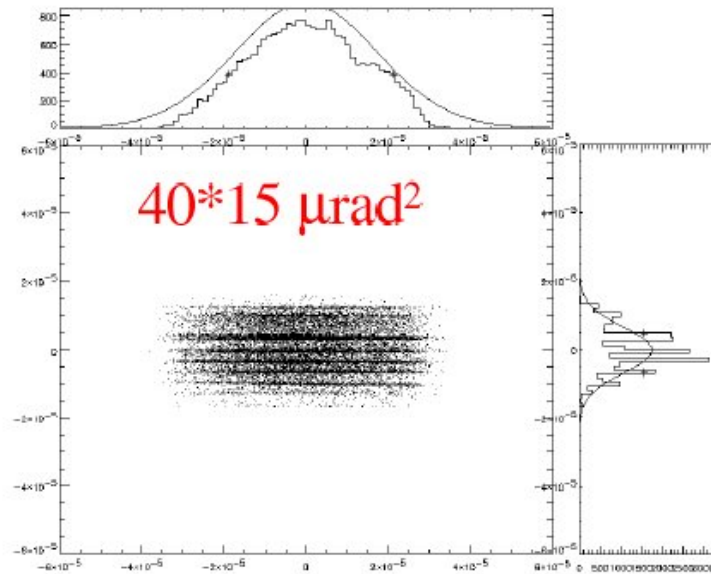
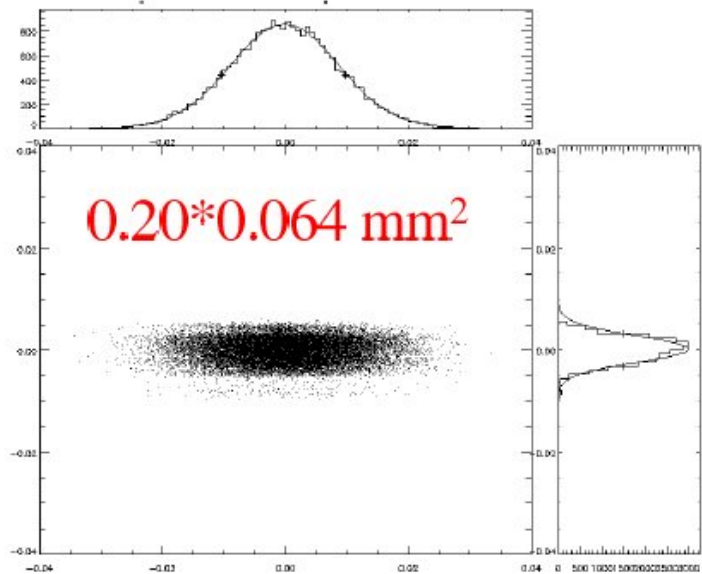
**Nanometer accuracy on a  
macroscopic scale**

Size :  $370 \times 50 \times 50 \text{ mm}^3$   
Source dist. : 420 000 mm  
Image dist. : 8 300 mm  
Incidence angle : 3.59 mrad  
Slope err. (mer) : **0.061  $\mu\text{rad rms}$**   
Fig. error : **0.89 nm rms / 3.5 nr**  
Roughness :  $\leq 0.2 \text{ nm rms}$



F. Siewert, J. Buchheim, S. Boutet, R. Signorato, *A first diffraction limited KB-focusing mirror pair for the Linac Coherent Light Source – high resolution slope measuring deflectometry for mirror characterization*, under preparation to be published

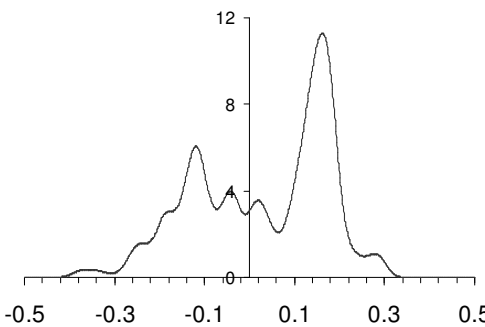
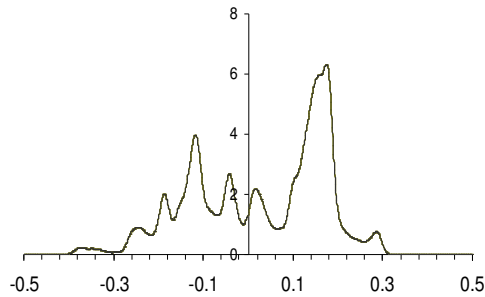
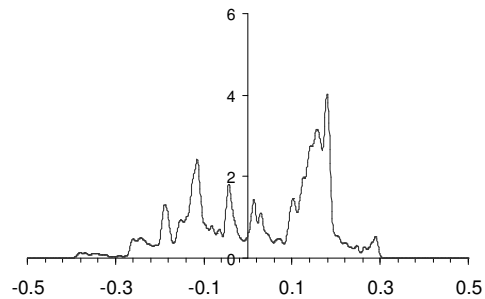
# Initial simulations of beamprofile with design values for BioSAXS - VFM



- Simulation with Shadow for BioSAXS beamline.
- Simulation assumed 0.5 µrad slope error.
- Xray source size of PETRA III: 6 x 140 µm<sup>2</sup> (rms)



# Simulated beamprofile with NOM-metrology data for BioSAXS - VFM



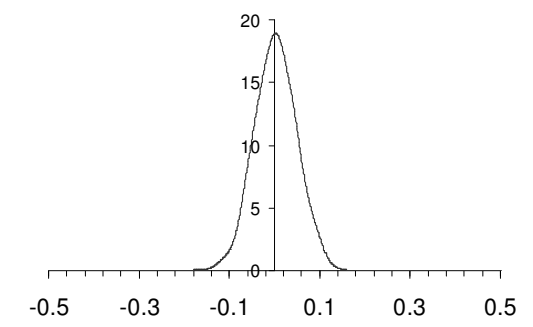
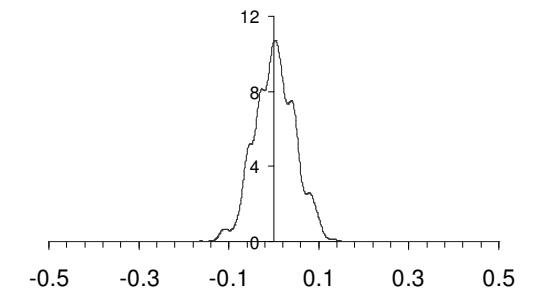
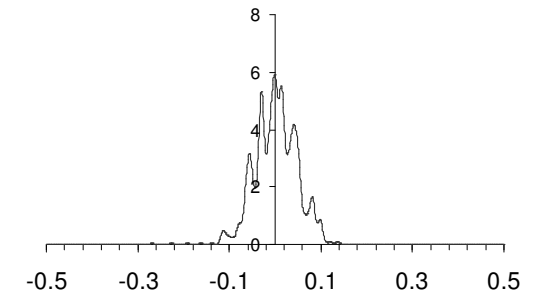
no optimisation (0V)

effective source size

$$\sigma_y = 5.4 \mu\text{m}$$

$$\sigma = 11 \mu\text{m}$$

$$\sigma = 22 \mu\text{m}$$



optimised

## Conclusions

- Standard type bimorph mirrors can be optimized to  $< 0.5 \mu\text{rad}$  slope error state
- Automatic characterization of bimorph electrodes can be done over night
  - **time saving !**
- simulations have shown a significant improvement of beamline performance if bimorphs are working as designed
- Superpolished mirrors of  **$0.05 \mu\text{rad}$  slope** error can be inspected by use of NOM slope measuring profiler
- Tests with super polished bimorph mirror are planned for April / May 2011
- **The principle design of bimorphs have not changed for many years, further development is needed for future applications like at XFEL**

## Acknowledgements:

### thanks to:

L. Samoylova, H. Sinn : **European XFEL**, Hamburg

K. Yamauchi : **Osaka University**, Osaka

**JTEC Ltd.**, Kyoto

S. Boutet : **LCLS**, Stanford

**for the scientific cooperation**